



FICHA ACEPTACION DISPOSITIVO/MAQUINARIA

MAQUINA	<input type="checkbox"/>
DISPOSITIVO	<input checked="" type="checkbox"/>
NUEVO	<input checked="" type="checkbox"/>
MODIFICADO	<input type="checkbox"/>

LONG CRIMPING

PROVEEDOR: **DNBR**

N° RdA/N° Ivent.:

610000094

U.T.E.

NOCOLOK

	OK	N.OK	Ente	FIRMA
1 Equipamiento eléctrico/cuadro	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tecnología	
2 Equipamiento neumático	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Tecnología	
3 Equipamiento hidráulico	<input type="checkbox"/>	<input type="checkbox"/>	Tecnología	NO APLICA
4 Tratamiento superficial	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Tecnología	
5 Documentación	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tecnología	
6 Capacitación Mantenimiento	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tecnología	
7 Herramental	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tecnología	
8 Seguridad	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Tecnología	
9 Productividad	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Tecnología	
10 Ergonomía	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Producción	
	<input type="checkbox"/>	<input type="checkbox"/>		
	<input type="checkbox"/>	<input type="checkbox"/>		
	<input type="checkbox"/>	<input type="checkbox"/>		

OBSERVACIONES :

The items NO OK will be reviewed when the machine arrive to Argentina according to the Try-Out report done at DNBR on february 17th.

APROBADO POR TECNOLOGIA :

Fecha: / /

Con copia a :

<input type="checkbox"/>
<input type="checkbox"/>
<input type="checkbox"/>

CALIDAD
LOGISTICA
PRODUCCION

COMPRAS

DENSO**INFORME DE PUESTA A PUNTO**

DENSO MANUFACTURING ARG. S.A.

PRODUCTO: INTERCOOLER EURO 3 & EURO 4	MAQUINA: Short Crimping	REALIZADO POR: L. Guma	HOJA 1 de 1	FECHA: 17/02/2011
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ITEM	FECHA	DESCRIPCION PROBLEMA	SOLUCION	RESPONSABLE	FECHA PREV	FECHA EFEC	RESULTADO
1	17/02/2011	The lights do not follow the specification	The white light has to be turned on when the 24V has been turned on	DNBR	07/03/2011		
2	17/02/2011	The lights do not follow the specification	Yellow light has to be turned on when the machine is ready to press the "pino banana"	DNBR	07/03/2011		
3	17/02/2011	Unnecessary time is taken pressing "pino banana" before mounting the INTERCOOLER	Modify software to do the movement automatically.	Not possible according to the Brasileian safety standard			
4	17/02/2011	The oil or the rolls can fall down to the floor	Slot for oil drain whit a little tank in order to keep the cleanness of the machine	DNBR	07/03/2011		
5	17/02/2011	Uncorrect plug inside and outside of the electrical cabinet	Change the plug or put an adaptor keeping the ground conductivity. Look the technical specification to see the correct plug.	DNBR	07/03/2011		
6	17/02/2011	The tanks could be mounted in t any position	Detect the correct position of tanks including two sensors in the middle cylinder. Detect correct position of Al tank and Plastic tank.	DNBR	07/03/2011		
7	17/02/2011	The cycle can be finished with a non correct piece (fault of a crimping)	Modify the software to assure the correct sequence and the end of the cycle.	DNBR	07/03/2011		
8	17/02/2011	The power supply of the machines is 220/110 Vac 60Hz. Argentinean standard is 380/220 Vac 50Hz	Install transformer	DNBR	07/03/2011		
9							
10							
11							
12							